

CENTRIFUGAL PERMEAMETER

The present invention relates to testing and modelling the hydrodynamic properties of stress sensitive samples with a centrifugal permeameters.

BACKGROUND OF THE INVENTION

[0001] Prescriptive landfill legislation, guidelines and directives presently limit the hydraulic conductivity of compacted soil liners to 1×10^{-7} cm/s or lower. Presently sample testing liners can require between five and fourteen testing days when tested according to procedures specified by American Standard Test Method (ASTM) 5084-D. As a result of the long test times large sections of field compacted liners are not directly tested for hydraulic compliance. Present flexible wall bench testing techniques are time prohibitive and equipment intensive (samples must be transported to a laboratory for testing). Furthermore there is a lack of government and industry education.

[0002] A permeameter is used to determine the fluid transport properties of a porous medium. e.g. a compacted soil layer. A current method of testing employs a static bench permeameter with a hydraulic head applied via a pressure system. This type of testing requires a significant capital expenditure to implement, resulting in a significant per sample cost. Also the results are often untimely and are based on the questionable quantification of very small outflow volumes measured over short time periods. For impermeable samples (generally materials with a hydraulic conductivity less than 1×10^{-7} cm/s) augmentation steps may be employed to increase the amount of outflow volume over a shorter time period by applying a substantial fluid head to the sample either by a column of fluid or a pressurized system. This augmentation can result in the testing of samples with high fluid gradients and high fluid pressures within the sample.

[0003] Rigid wall centrifuge permeameters provide faster results and are potentially mobile. A problem that remains is how to seal the sample against the rigid sleeve so that fluid does not

1 pass between the sample and the wall. Compacting the sample does not solve the problem – the
2 sample is no longer in its natural state and the potential for leakage remains. However, the rigid
3 wall construction of the permeameter may results in the testing liquid leaking past the sample
4 along the rigid wall. This is particularly a concern.

5 **[0004]** It is an object of the present invention to provide a permeameter to obviate or mitigate
6 at least some of the above presented disadvantages.

8 **SUMMARY OF THE INVENTION**

9 **[0005]** According to the present invention there is provided a sample chamber for a
10 centrifugal permeameter for testing permeant conductivity of a porous sample, the sample
11 chamber comprising a rigid outer sleeve; a resilient inner sleeve mountable over the sample and
12 within the rigid outer sleeve; fluid inlet means for introducing fluid between the inner and outer
13 sleeves; sealing means acting between the inner and outer sleeves for maintaining the fluid
14 therebetween; a porous top member for mounting over a top face of the sample and supplying
15 the permeant to the sample, the top being movable with the sample to maintain a radially
16 outward permeant force on the sample as the sample is being spun in the centrifugal
17 permeameter; a permeant supply for supplying the permeant to the porous top; and, a permeant
18 accumulator for receiving and accumulating permeant which has passed through the sample.

19 **[0006]** The sample chamber may further include a sensor for sensing changes in at least one
20 of pressure and volume in the fluid between the inner and outer sleeves and sending a signal to a
21 receiver indicative of the volume change during centrifuging.

22 **[0007]** The sample chamber may also have a sensor in the accumulator for determining an
23 amount of the permeant which has permeated the sample and sending a signal to a receiver
24 indicative of the amount during centrifuging.

1 [0008] The sample chamber may further have a sensor in fluid communication with the
2 permeant supply for sensing pressure exerted by the permeant on the sample and sending a signal
3 to a receiver indicative of the exerted permeant pressure during centrifuging.

4 [0009] The sample chamber may additionally include a sensor for determining a degree of
5 sample consolidation exhibited by the sample during centrifuging and sending a signal to a
6 receiver indicative of the degree of sample consolidation during centrifuging.

7 [0010] In a further embodiment, the sample chamber further comprises comparing and
8 adjusting means for comparing the changes in the at least one of pressure and volume of the fluid
9 between the inner and outer sleeves to the pressure exerted by the permeant on the sample and
10 adjusting the at least one of pressure and volume of the fluid between the inner and outer sleeves
11 by a degree sufficient to restrict movement of the permeant to the porous sample.

12 [0011] The rigid outer sleeve may be comprised of one of plastic, metal and glass.

13 [0012] The resilient inner sleeve may be comprised of latex.

14 [0013] The porous top member may comprise a top cap and an underlying porous material
15 having a permeant conductivity greater than that of the sample.

16 17 BRIEF DESCRIPTION OF THE DRAWINGS

18 [0014] These and other features of the preferred embodiments of the invention will become
19 more apparent in the following detailed description in which reference is made to the appended
20 drawings wherein:

21 [0015] Figure 1 is a cross-sectional view of a sample chamber according to an embodiment
22 of the present invention;

23 [0016] Figure 2(a) is a plan view of a confining chamber of the apparatus of Figure 1
24 according to an embodiment of the present invention;

1 **[0017]** Figure 2(b) is a sectional view of the confining chamber of (a);

2 **[0018]** Figure 3(a) is a sectional view of a permeant reservoir of the apparatus of Figure 1
3 according to an embodiment of the present invention;

4 **[0019]** Figure 3(b) is a plan view of the permeant reservoir of Figure 3(a);

5 **[0020]** Figure 4(a) is a sectional view of a collection chamber of the apparatus of Figure 1
6 according to an embodiment of the present invention;

7 **[0021]** Figure 4(b) is a plan view of the chamber of Figure 4(a);

8 **[0022]** Figure 5(a) is a plan view of a lid for the permeant reservoir of Figure 3(a);

9 **[0023]** Figure 5(b) is an end view of the lid of Figure 5(a);

10 **[0024]** Figure 6(a) is a plan view of the confining chamber of the apparatus of Figure 1
11 according to an embodiment of the present invention;

12 **[0025]** Figure 6(b) is a sectional view of the confining chamber of Figure 6(a);

13 **[0026]** Figure 6(c) is a sectional view of the confining chamber of Figure 6a illustrating a
14 first sample and resilient inner sleeve according to an embodiment of the present invention;

15 **[0027]** Figure 6(d) is a sectional view of the confining chamber of Figure 6a illustrating a
16 second sample and resilient inner sleeve according to an embodiment of the present invention;

17 **[0028]** Figure 7 is an exploded view of a top member for the apparatus of Figure 1 according
18 to an embodiment of the present invention;

19 **[0029]** Figure 8 is a plan view of a base member of the apparatus of Figure 1 according to an
20 embodiment of the present invention;

21 **[0030]** Figures 9(a)-(d) are sectional views of the collection chamber of Figure 4(a)
22 according to further embodiments of the present invention;

1 [0031] Figure 10(a) is a sectional view of the collection chamber of Figure 4(a) according to
2 a still further embodiment of the present invention;

3 [0032] Figure 10(b) is a plan view of the collection chamber of Figure 10(a);

4 [0033] Figure 11 is a schematic view of a centrifugal permeameter according to an
5 embodiment of the present invention;

6 [0034] Figure 12 is an exploded schematic sectional view of the resilient inner sleeve
7 secured to the top member and base member of the apparatus of Figure 1 according to an
8 embodiment of the present invention; and,

9 [0035] Figure 13 is a graphic comparison of permeant conductivity test results generated by
10 the apparatus of Figure 1 to test results generated by a triaxial cell bench permeameter.

12 DESCRIPTION OF THE PREFERRED EMBODIMENTS

13 [0036] Referring to Figure 1, a schematic cross-sectional view of a sample chamber 10 for a
14 centrifugal permeameter for testing permeant conductivity of a porous sample 99 is illustrated.
15 The sample chamber 10 has a confining chamber 13 having a rigid outer wall or sleeve 29 and a
16 resilient inner sleeve 31 mountable over the sample 99. The inner sleeve 31 is positioned within
17 the outer sleeve 29. The chamber 10 has fluid inlet means 33 for introducing a confining fluid
18 23 between the inner and outer sleeves (31, 29) and sealing means 35 acting between the inner
19 and outer sleeves (31, 29) for maintaining the fluid 23 therebetween. A porous top member 21
20 mounts over a top face 97 of the sample 99 to supply a permeant 37 to the sample 99. The top
21 member 21 is moveable with the sample 99 to maintain a radially outward permeant force on the
22 sample 99 as the sample 99 is being spun in the centrifugal permeameter. A permeant supply 39
23 is provided for supplying the permeant 37 to the top 21; and, a permeant accumulator 41 is
24 provided for receiving and accumulating permeant 37 which has passed through the testing
25 sample 99.

1 [0037] Referring to Figures 1 and 2, the confining chamber 13 in a preferred embodiment is
2 generally cylindrical in shape, the outer rigid walls 29 of which, defining its outer perimeter.
3 The outer rigid walls 29 are constructed of a material having sufficient mechanical strength to
4 resist significant pressure changes of the fluid 23 during sample 99 testing. The outer walls 29
5 may be comprised of a clear material (such as a plastic or glass) so as to permit viewing of the
6 sample 99 during testing. Alternately, the rigid walls 29 may be comprised of a metal, such as
7 aluminium, stainless steel, copper, nickel or any alloy thereof. In a still further embodiment, the
8 rigid walls 29 may also include a clear window to permit viewing of the sample 99 during the
9 testing. Any material known to those skilled in the art that has sufficient material strength to
10 withstand fluid 23 volume and pressure changes during sample 99 testing may be employed.

11 [0038] The rigid outer wall 29 further includes connection ports that permit outside access to
12 the interior of the chamber 13. In a preferred embodiment, the wall 29 includes three ports: a
13 fluid inlet means or fill port 33 that permits the addition of confining fluid 23 to the chamber 13;
14 an exhaust port 43 for removing air from the chamber 13; and, a monitoring port 45 for fluidly
15 communicating with a pressure measuring device or sensor 47 connected to the wall 29 for
16 monitoring the pressure of the internal confining fluid 23 in of the chamber 13. In a preferred
17 embodiment, the ports 33, 43 and 45 include one-way valves to prevent loss of confining fluid 23
18 from chamber 13 or addition of air to chamber 13.

19 [0039] Fill port 33 and exhaust port 43 are preferably quick connect fittings, as is known to
20 those skilled in the art, such as the Delrin Acetal PMC Series 10 quick connect ports as
21 manufactured by the Colder Products Company of St. Paul, Minnesota USA. However, any
22 suitable quick connect port known to those skilled in the art may be employed.

23 [0040] Pressure measuring device 47 is a pressure sensor as is known to those skilled in the
24 art that is capable of measuring the pressure exerted by the confining fluid 23 on the rigid wall
25 29. In a preferred embodiment, the pressure measuring device 47 is a Sensotec 0-5psi Model
26 PPG/6846-01 (order code PPG61AT,2U5A6Q45X) as manufactured by Honeywell sensotec of
27 Columbus, Ohio USA. The sensor 47 is preferably calibrated to a plus/minus 1mm water head

1 degree of accuracy. However, any pressure sensor known to those skilled in the art that capable
2 of measuring fluid pressure to the degree of sensitivity and accuracy required may be employed.

3 [0041] Referring to Figures 1, 2(a) – (b), 3 and 6(a) – (d), the confining chamber 13 has a top
4 sealing member 49 and a bottom sealing member 51 that together with the confining chamber 13
5 define a confining chamber cavity. In a preferred embodiment, the top sealing member 49 is a
6 chamber engaging end of a permeant reservoir 53. The permeant reservoir 53 is sealingly
7 mounted to the top end 17 of the chamber 13. A chamber top groove 55 is machined in the top
8 end 17 for receiving an o-ring 63, and a corresponding reservoir groove 57 is machined in the
9 chamber engaging end of the reservoir 53. The reservoir 53 is then secured to the chamber 13.
10 The chamber engaging end preferably defines a bevelled surface 59 that facilitates the removal
11 of air from the confining chamber 13 via a vent 61.

12 [0042] In a present embodiment of the invention, the reservoir 53 is bolted to the chamber
13 13. However, any means, known to those skilled in the art, for securing the reservoir 59 to the
14 chamber 13 and thereby enabling the o-ring 63 to act as a seal for preventing the confining fluid
15 23 to pass therebetween may be employed.

16 [0043] In an alternate embodiment, the top end 17 and chamber engaging end of the
17 reservoir 53 do not have grooves 55 and 57, but rather are secured together using a sealing ring
18 or screw means. As will be apparent, any sealing means known to those skilled in the art that
19 can sealingly secure the chamber 13 to the reservoir 53 may be employed.

20 [0044] The reservoir 53 holds the permeant 37 that is supplied to the top member 21. In an
21 embodiment, it further includes a connection 65 to a pressure sensor 67, thereby permitting
22 constant monitoring of the permeant 37 pressure applied to the sample 99 during testing. The
23 pressure sensor 67 may be any pressure sensor known to those skilled in the art that is able to
24 provide a reading representative of fluid pressure.

25 [0045] In the present invention, the sensor is a Senstotec 0-5psi Model PPG/6846-01 (order
26 code PPG61AT,2U5A6Q45X) as manufactured by Honeywell Sensotec of Columbus Ohio,
27 USA. The sensor 67 is preferably calibrated to a plus/minus 1mm water head degree of

1 accuracy. However, any pressure sensor known to those skilled in the art that capable of
2 measuring fluid pressure to the degree of sensitivity and accuracy required may be employed.

3 **[0046]** Referring to Figure 3 and 5, the reservoir 53 also includes a reservoir top 69, which
4 may be configured to support any top mounted monitoring equipment. The reservoir top 69
5 additionally includes a fill port 71 for adding or removing the permeant 37.

6 **[0047]** Referring to Figures 1, 2(a) – (b) and 4, according to a preferred embodiment, the
7 bottom sealing member 51 is a chamber engaging end of the permeant accumulator or collection
8 chamber 41. The collection chamber 41 is sealingly mounted on the bottom end 19 of the
9 chamber 13. In a preferred embodiment of the present invention, a groove 73 is machined in the
10 bottom end 19 for receiving an o-ring 75, and a corresponding groove 77 is machined in the
11 chamber engaging end of the collection chamber 41. The collection chamber 41 is then secured
12 to the chamber 13.

13 **[0048]** In a present embodiment of the invention, the collection chamber 41 is bolted to the
14 chamber 13. However, any means, known to those skilled in the art, for securing the collection
15 chamber 41 to the chamber 13 and thereby enabling the o-ring 75 to act as a seal for preventing
16 the confining fluid 23 to pass therebetween may be employed.

17 **[0049]** In an alternate embodiment, the bottom end 19 and the chamber engaging end of the
18 collection chamber 41 do not have grooves 73 and 77, but rather are secured together using a
19 sealing ring or screw means. However, it will be apparent that any sealing means known to
20 those skilled in the art that can sealingly secure the chamber 13 to the collection chamber 41 may
21 be employed.

22 **[0050]** Referring to Figures 1, 6(a)-(d) and 12, the resilient inner sleeve 31 is positioned
23 within the rigid outer sleeve 29 and mountable over the sample 99. In a preferred embodiment,
24 the resilient inner sleeve 31 forms a flexible boundary surrounding the sample 99 and conforms
25 to any surface irregularities on the sample 99. The inner sleeve 31 is comprised of a resilient
26 material, such as latex. However, any resilient material know to those skilled in the art that can

1 form a flexible boundary surrounding the sample 99 and is non-reactive with the confining fluid
2 23 or the permeant 37 may be employed.

3 [0051] The sample 99 rests on a base member 79, which is a preferred embodiment of the
4 present invention is connected to the chamber engaging end of the collection chamber engaging
5 end of the collection chamber 41. In an alternate embodiment, the base member 79 may form an
6 integral part of the chamber 13.

7 [0052] The base member 79 may be releasably connected to the chamber engaging end of the
8 collection chamber 41 by any means known to those skilled in the art, thereby permitting the use
9 of base members 79 of varying sizes to accommodate samples 99 of varying sizes.

10 [0053] The top member 21 is positioned on the top face 97 of the sample 99. In a preferred
11 embodiment of the present invention, the top 21 is moveable with the sample 99 during operation
12 of the centrifugal permeameter. Accordingly, tops 21 of varying sizes may be employed to
13 accommodate different sample 99 sizes.

14 [0054] The top 21 supplies and distributes the permeant 37 to the sample 99. It receives the
15 permeant 37 from the permeant supply 39.

16 [0055] In a preferred embodiment, the permeant supply 39 is comprised of the permeant
17 reservoir 53 and a permeant supply tube 83, which connects to the reservoir 53 and top 21 and
18 permits permeant delivery to the top 21. The permeant supply tube 83 is preferably a semi-rigid
19 material that is resistant to volume and pressure changes in the surrounding confining fluid 23,
20 but flexible enough to allow the top 21 to move freely during operation of the centrifugal
21 permeameter.

22 [0056] In the present embodiment, the permeant supply tube 83 is constructed of polythene
23 or nylon. Alternatively, any material known to those skilled in the art that permits delivery of
24 permeant from the reservoir 53 to the top 21 and is rigid enough to be resistant to volume and
25 pressure changes may be employed.

1 [0057] Referring to Figures 1 and 7, a schematic cross-sectional view of the top member 21
2 is illustrated according to a preferred embodiment of the present invention. The top member 21
3 is comprised of a top cap 25 and an underlying upper porous material 27. The top cap 25
4 distributes the permeant 37 received from the permeant supply means 39 to the top surface 97 of
5 the sample 99 via the upper porous material 27. In a preferred embodiment, the top cap 25
6 includes channels 85, which distribute the permeant 37 freely about the top cap 25, and as a
7 result the upper porous material 27.

8 [0058] The mass of the top cap 25 is such that it does not produce any appreciable vertical
9 consolidation of the sample 99. In a preferred embodiment, the top cap 25 is comprised of a
10 plastic, lucite, glass, metal or combinations thereof. However, any rigid material known to those
11 skilled in the art that has a mass or density that would not result in any appreciable vertical
12 consolidation of the sample 99 may be employed.

13 [0059] The upper porous material 27 is positioned between the top cap 25 and the top surface
14 97 of the sample 99. It is comprised of a porous medium through which the permeant 37
15 diffuses freely and is deposited on the sample 99. The mass of the upper material 27 is
16 preferably such that it does not produce any appreciable vertical consolidation of the sample 99.

17 [0060] In a preferred embodiment, the upper material 27 is constructed from porous stone,
18 geomembrane, filter paper, or combinations thereof, such as porous stones ELE 25-5561 having
19 high water permeability and low air entry pressure alundum or bronze as manufactured by ELE
20 International UK of the United Kingdom. However, any material known to those skilled in the
21 art that has a mass or density that would not result in any appreciable vertical consolidation of
22 the sample 99 and provides a porous medium through which permeant 37 diffuses freely may be
23 employed. The material out of which the upper material 27 is constructed is also selected to
24 have a permeant conductivity greater than that of the sample 99 being tested, so as to ensure that
25 the permeant conductivity of the sample 99 is being measured, not the permeant conductivity of
26 the upper material 27.

1 [0061] A lower porous material 87 is positioned between the sample 99 and the base pedestal
2 or member 79. It acts as a conduit that transmits the permeant 37, which has passed through the
3 sample 99 during testing, from the base of the sample 99 to the collection chamber 41.

4 [0062] In a preferred embodiment of the present invention, the lower porous material 87 is
5 comprised of a porous medium through which the permeant 37 may be transmitted freely and is
6 preferably constructed from one of porous stone, geomembrane, filter paper or combinations
7 thereof, such as porous stones ELE 25-5561 having high water permeability and low air entry
8 pressure alundum or bronze as manufactured by ELE International UK of the United Kingdom.

9 [0063] The permeant conductivity of the lower material 87 is greater than that of the sample
10 99 and the upper material 27. In a preferred embodiment, the permeant conductivity of the lower
11 material 87 is at least an order of magnitude greater than that of the sample 99. Unlike the upper
12 material 27, there is no mass restriction for the lower material 87 since the sample 99 sits on the
13 lower material 87 and as such there is no concern for vertical displacement of the sample 99.

14 [0064] Referring to Figures 1, 6 and 8, the base pedestal 79 is of a size sufficient to support
15 the sample 99. It is also provided with a series of drain holes or drainage channels 89 that
16 permits transfer of the permeant 37 from the lower porous material 87 to the collection chamber
17 41.

18 [0065] In a preferred embodiment, the base pedestal 79 is secured to the collection chamber
19 41 via screw means, thereby permitting base pedestals 79 of varying sizes to be secured to the
20 collection chamber 41. However, any releasable securing means that permits base pedestals of
21 varying sizes to be secured to the collection chamber may be employed.

22 [0066] Referring to Figures 1, 6(a)-(d) and 12, a sectional view of the resilient inner sleeve
23 31 and associated elements is illustrated. The inner sleeve 31 provides a barrier that separates
24 the sample 99 from the surrounding confining fluid 23. This barrier is provided by having seal
25 means 35 between the inner sleeve 31 and the top cap 25 and between the inner sleeve 31 and the
26 base pedestal 79.

1 [0067] In a present embodiment of the invention, the sealing means 35 is provided by o-rings
2 91 and 81, respectively. The top o-ring 91 is selected to have a circumference sufficiently less
3 than the circumference of the top cap 25 so as to secure the inner sleeve 31 to the top cap 25 with
4 a force sufficient to ensure a confining fluid 23 resistant barrier and prevent intermixing of the
5 fluid 23 and permeant 37.

6 [0068] The base o-ring 81 is selected to have a circumference sufficiently less than the
7 circumference of the pedestal 79 so as to secure the inner sleeve 31 to the base pedestal 79 with
8 a force sufficient to ensure a confining fluid 23 resistant barrier and prevent intermixing of the
9 fluid 23 and permeant 37.

10 [0069] In an alternate embodiment of the present invention, the o-rings 81 and 91, may form
11 integral elements of the inner sleeve 31. However, it will be readily apparent that any sealing
12 means 35 known to those skilled in the art that are able to form a barrier preventing intermixing
13 of the confining fluid 23 and permeant 37.

14 [0070] Referring to Figures 4, 9 and 10, the collection chamber 41 is illustrated according to
15 a preferred embodiment of the present invention. The collection chamber 41 includes permeant
16 receiving means, for receiving the permeant that has passed through the sample 99 during
17 testing, which is comprised of a permeant flow guide 93 that directs the permeant 37 to a volume
18 collector 95.

19 [0071] In a present embodiment, the flow guide 93 is a machined bevelled surface positioned
20 opposite the drainage channels 89 of the base pedestal 79. As the permeant 37 passes through
21 the drainage channel 89 it is received by the flow guide 93, which in turn directs the permeant 37
22 to the volume collector 95.

23 [0072] The volume collector 95 coupled with measuring means determines the volume of
24 permeant 37 that has passed through the test sample 99 and ultimately the permeant conductivity
25 of the sample 99. The geometry of the volume collector 95 is largely determined by the type of
26 measuring means employed. For example, if a high accuracy high precision pressure sensor is
27 used, then the geometry selected for the volume collector 95 should ensure an accurate volume to

height ratio, such as a cone 101. Alternately, if a load sensing device 103, is used, the geometry of the volume collector 95 is selected to ensure that the full volume of the permeant 37 that has passed through the test sample 99 rests on the sensing device 103, such as a cylinder 105.

[0073] In a present embodiment, the volume collector 95 further includes an outlet port 107 at its base. A connection passage 109 provides for permeant communication of the volume collector 95 with its associated measuring means, pressure sensor 111. Preferably, the connection passage 109 is constructed to permit one-way permeant flow, so as to ensure that permeant 37 cannot re-enter the passage 109. The pressure sensor 111 provides electronic means by which the height of the collected permeant column is determined.

[0074] In a preferred embodiment, the collection chamber 41 further includes the confining fluid pressure sensor 47 for monitoring and measuring the pressure of the confining fluid 23, within the confining chamber 13, and the permeant pressure sensor 67 for monitoring and measuring the pressure of the permeant 37 within the reservoir 53, i.e., the permeant pressure being applied to the test sample 99. The sensors 47 and 67 are connected to respective confining chamber 13 and reservoir 53 by respective connection passages.

[0075] Referring to Figures 1, and 5 any vertical consolidation of the sample 99 occurring during testing (as a result of any one of the weight of the top member 21 or the testing pressure of the permeant 37) may be measured by a vertical displacement sensor 113. The vertical displacement sensor 113 is an electronic device as is known to those skilled in the art that directly measures changes in the vertical dimension of the test sample 99, while at the same time not transmitting any significant vertical load to the sample 99.

[0076] In the present embodiment, the vertical displacement sensor 113 sits atop the reservoir top 69. It is connected to the top cap 25 via a displacement rod 115, which passes through the reservoir top 69 at a vertical displacement housing 117 and also passes through the reservoir 53. The displacement rod 115 is connected to the top cap 25, such that during testing, as vertical consolidation of the sample 99 occurs, the top cap 25 and rod 115 move with the

1 sample 99. The vertical displacement sensor 113 determines the degree of vertical displacement
2 of the sample 99 that has occurred.

3 [0077] Referring to Figure 11, a centrifugal permeameter 119 according to an embodiment of
4 the present invention is illustrated. The permeameter 119 includes a base 121, a support arm 123
5 extending from the base 121, which rotates about an axis 125. A sample chamber housing 127 is
6 mounted to one end of the arm 123 and a counterweight 129 is mounted to an opposite end of the
7 arm 123. When the permeameter 119 is in operation, a centrifugal force (F) is generated, the
8 direction of which is normal to the axis of rotation 125. It is the centrifuge 119 that permits
9 scaling of gravity, which is proportional to the ratio of the applied centrifugal acceleration to the
10 earth's gravitational constant (g). The direction of the force F exerted on the sample chamber 10
11 is illustrated in Figure 1 by reference letter F. The force F determines the force that the permeant
12 37 exerts on the sample 99.

13 [0078] During operation of the centrifuge 119, the pressure or force exerted by the permeant
14 37 on the sample 99 is monitored and measured by the permeant pressure sensor 67, the output
15 of which is communicated to a receiver-processor 151 to determine a gravity scaling number and
16 also to monitor any variations in the permeant force (and as a result the gravity scaling number)
17 during the testing period.

18 [0079] As the permeant 37 passes through the sample 99, it is directed to the permeant
19 accumulator 41 and the volume of the permeant 37 that has passed is measured by one of a load
20 sensing device 103 or volume pressure sensor 111. As in the case of the permeant pressure
21 sensor 67, the volume of the permeant that passes through the sample 99 during testing may be
22 continuously or intermittently monitored by one of the device 103 or sensor 111, and
23 communicated to the receiver-processor 151. This permits any variations in the permeant 37
24 flow to be monitored during the testing period.

25 [0080] The pressure exerted on the sample 99 by permeant 37 is also used to determine the
26 confining fluid 23 pressure in the chamber 13 that is necessary to ensure that the permeant does
27 not pass along the surface of the sample 99 between the sample 99 and the inner sleeve 31. The

1 pressure of the confining fluid 23 is measured and monitored by the confining pressure sensor
2 47, which communicated this measurement to the receiver-processor 151. The confining fluid
3 pressure is selected to be sufficiently high to generate a compressive confining fluid force that
4 prevents movement of the permeant 37 between the surface of the sample 99 and the inner
5 membrane 31 and thereby restricts flow of the permeant to the body of the porous ample 99. The
6 data collected from the confining pressure sensor 47 and the permeant pressure sensor 67 allows
7 the pressure of the confining fluid 23 to be adjusted accordingly in response to any variation in
8 the permeant pressure so as to ensure that the permeant flows through only the body of the
9 sample 99.

10 **[0081]** The information collected by the vertical displacement sensor 113 may be used to
11 determine the degree of vertical consolidation that occurs to the sample 99 during testing. This
12 information may be used to, for example, fine tune the selection of the appropriate building
13 materials for the sample chamber components (e.g., top cap 25) or to adjust permeant force
14 exerted in the sample 99.

15 **[0082]** The output of the permeant pressure sensor 67 and the load sensing device 103 or
16 volume pressure sensor 111 may be used to determine the permeant conductivity of the sample
17 99. Variations in permeant 37 pressure (the out put of the permeant sensor 67) and confining
18 fluid pressure (output of the confining fluid pressure sensor 47) in conjunction with any sample
19 99 consolidation (output of the vertical displacement sensor 113) may be used to assess the
20 quality of the test results.

21 **[0083]** A second measure of the quality of the permeant conductivity test results generated
22 by the apparatus 10 is illustrated in Figure 13, a graphical comparison of permeant conductivity
23 test results generated by the apparatus 10 to test results of identical samples generated by a
24 current benchmark testing methodology, a triaxial cell bench permeameter. The test results
25 demonstrate a high correlation of the apparatus 10 test results to the triaxial permeameter test
26 results.

1 **[0084]** Although the invention has been described with reference to certain specific
2 embodiments, various modifications thereof will be apparent to those skilled in the art without
3 departing from the spirit and scope of the invention as outlined in the claims appended hereto.